- 4. (New) A stretchable raschel-type warp knit as defined by claim 1 wherein the knit fabric is a six-course satin net structure and is produced by a process comprising:
- (a) knitting a gray fabric with the number of courses ranging from 65 to 85 courses/2.54 cm by combining a runner length of a front yarn of polytrimethylene terephthalate yarn in a range from 1,250 to 1,350 mm/rack, where 1 rack equals a yarn length necessary for knitting 480 courses, with a back yarn of an elastomeric fiber yarn in a range from 120 to 165 mm/rack and by adjusting a product of the runner lengths of front and back yarns in a range from 150,000 to 215,000;
  - (b) scouring the grey fabric;
- (c) presetting the scoured fabric while widening the scoured fabric so that the product density is in a range from 4000 to 8000;
- (d) optionally dyeing so that the length and the width are kept unchanged between before and after the dyeing; and
- (e) setting the fabric while the number of courses and number of wales are kept unchanged.
- 5. (New) A stretchable raschel-type warp knit fabric as defined in claim 1, 2, or 4, wherein the elastomeric fiber is of a polyurethane.
- 6. (New) A stretchable raschel-type warp knit fabric as defined in claim 1, wherein the knit fabric is of a power net structure.
- 7. (New) A stretchable raschel-type warp knit fabric as defined in claim 1, wherein the knit fabric is of a triconet structure.

FINNEGAN HENDERSON FARABOW GARRETT & DUNNERLLP

1300 I Street, NW Washington, DC 20005 202.408.4000 Fax 202.408.4400 www.finnegan.com